

A FITTING



Before you lube your bird's swashplate and support assembly, eyeball the swashplate cap. PN 206-010-444-1 has its own grease fitting. PN 206-010-456-1 has four small vent holes instead of a grease fitting.

If your bird's swashplate cap has vent holes, lube the swashplate through the fitting in the swashplate outer ring. Keep pumping until lube is purged from one or more holes in the cap.

Then rotate the outer ring 360 degrees in 90-degree increments, lubing at each increment.

If the swashplate cap has its own lube fitting instead of four holes, slap the lube to it until grease is purged from the lower seal. Rotate the outer ring 360 degrees while lubing at 90-degree increments.



CONCLUSION

If the cap has its own lube fitting, the other fitting—in the outer ring—should be plugged.

If it's not plugged, plug it with drive screw, NSN 5305-00-253-5618.

Don't be tempted to pump lube through the unplugged fitting because it'll purge past the seal and the bearings won't get lubed.

The caution's spelled out in Fig 1-5 of TM 55-1520-228-23.