

**UNCLASSIFIED**

**MSG DTG 211350Z OCT 09**

**SUBJECT: AVIATION MAINTENANCE INFORMATION MESSAGE (MIM),  
H-58-MIM-10-001, SWASHPLATE ADHESIVE**

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**1. SUMMARY:** TM 1-1520-248-23 (EM 0246) Task 5-2-37, Main Rotor Swashplate and Support (AVIM) Assembly contains an error concerning the correct adhesive used to install the seals, shim, and inner cap within the Swashplate Ring Assembly. The purpose of this MIM is to inform the field of an approved change to the manual for the correct material.

**2. END ITEMS AFFECTED:** All OH-58D model aircraft.

**3. COMPONENTS AFFECTED BY THIS MESSAGE:**

Nomenclature	PN	NSN
Swashplate and Support Assy	406-010-401-111	1615-01-275-2165

**4. REFERENCE PUBLICATIONS:**

- 4.1. AR 750-6.
- 4.2. AMCOM Reg. 750-3.
- 4.3. TM 1-1520-248-23

## 5. TECHNICAL PROCEDURES/INSTRUCTIONS:

5.1. TM 1-1520-248-23, Task 5-2-37, Main Rotor Swashplate and Support (AVIM) -Assembly contains an error in step 34. This step incorrectly instructs the use of EA 934NA adhesive (D19).

5.2. The correct adhesive for installation of the seals, shim, and inner cap within the Swashplate Ring Assembly is EC-776 (D-37).

5.3. This change will appear in a future update of the manual.

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